



DA-054 Splice Kit

Mier recommends and sells the 3M SLIC™ 5-Pair Buried Service Wire Kit

DA-054 SPLICE KIT INSTALLATION:

1. Carefully strip approximately 2 ½ inches of just the black outer wire casing off of the two cable ends which are to be spliced.
2. With your fingers, remove foil wrappers.
3. Strip ½ inch of insulation off of the RED and BLACK wires
4. Twist each of the like colored wires together. Bend each ½ inch twist back over itself so that it becomes about ¼ inch long.
5. Screw a wire nut on each of the three twisted pairs (RED, BLACK, & SILVER)
6. Press each cable into the strain relief. Be sure the black outer casing is in both slots in the strain relief. Do not use the strain relief for a shield connector.
7. Place the splice tray upside-down into the body. Screw on the cover.
8. It is absolutely necessary to prevent moisture from entering the foil wrapper inside the cable.

